



STOCK FEEDER ALIGNMENT

PURPOSE: To assist with aligning the stock feeder head parallel to the table.

Alignment panel:

- Material: MFD or planed wood
- Thickness: 3/4" - 2"
- Length: Longer than stock feeder housing
- Width: Similar to stock feeder housing

WARNING

Make certain that both machines are disconnected from the power source.

1. Loosen locking levers and screws (5, 8, 9, 10, 12, 13).
2. Using hand wheel (11) lower the stock feeder housing onto the alignment panel. Make sure the wheels of the stock feeder **DO NOT** contact the table surface or the **ALIGNMENT PANEL**.
3. Tighten locking levers and screws (8, 9, 10). The stock feeder is now parallel to the table surface.
4. Using hand wheel (11) raise the stock feeder and **REMOVE** the alignment panel.
5. Move the stock feeder into the required position and secure all locking levers and screws.

